$\xi_2 \equiv y \text{ as } *$ nucleus. Take the electrons to be particles '2' and '3'. Then the hamiltonian for this 3-body problem can be written in terms of the Jacobi coordinates $\xi_3 \equiv \mathbf{x}$ and Consider the helium atom consisting of two electrons moving in the field of a He

$$H = -\frac{\hbar^2}{2\mu_x} \nabla_{\mathbf{x}}^2 - \frac{\hbar^2}{2\mu_y} \nabla_{\mathbf{y}}^2 + \frac{e^2}{x} - \frac{e^2}{|\mathbf{y} + \frac{1}{2}\mathbf{x}|} - \frac{e^2}{|\mathbf{y} - \frac{1}{2}\mathbf{x}|}.$$

where the reduced mass terms μ_x and μ_y are given by

not separable!

$$\mu_x = \frac{m}{2} \text{ and } \mu_y = \frac{2mM}{M+2m}$$
.